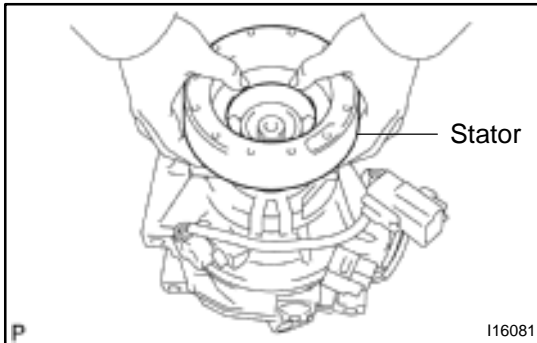


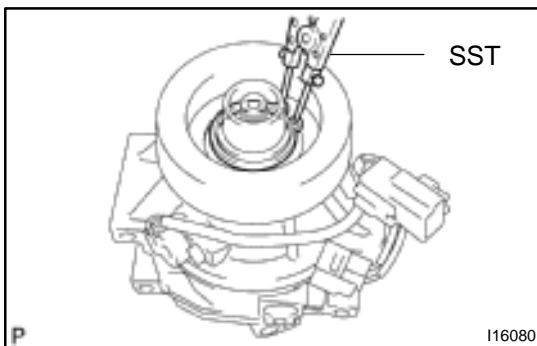
REASSEMBLY

1. INSTALL STATOR

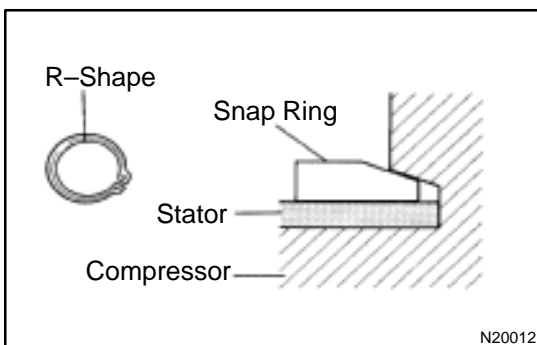
- (a) Install the wire harness and lock sensor assembly with the 2 bolts.



- (b) Install the stator.

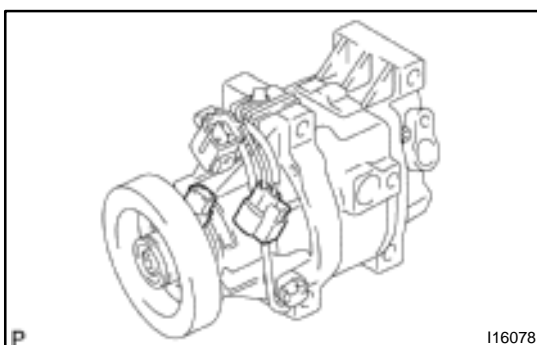


- (c) Using SST, install the snap ring.
SST 07114-84020

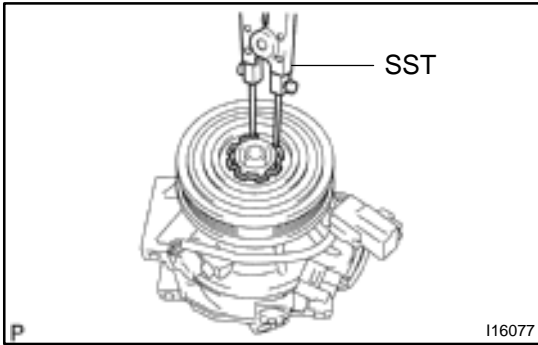


NOTICE:

The snap ring should be installed so that its beveled side faces up.

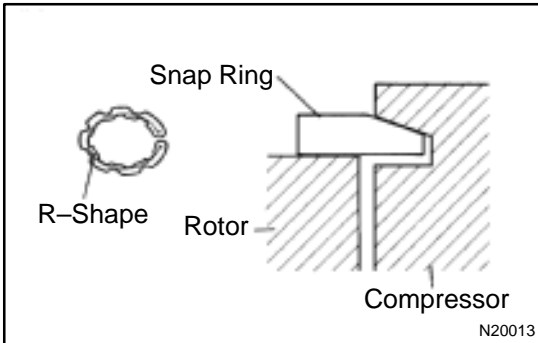


- (d) Connect the connector to the stator.



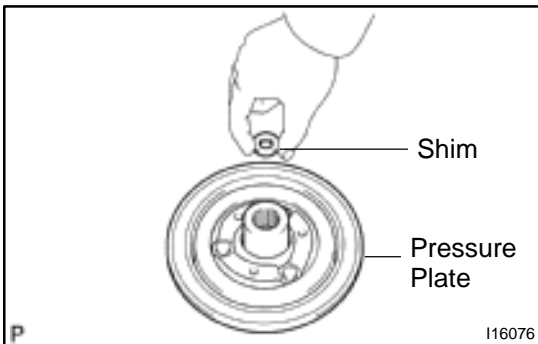
2. INSTALL ROTOR

- (a) Install the rotor.
- (b) Using SST, install the snap ring.
SST 07114-84020



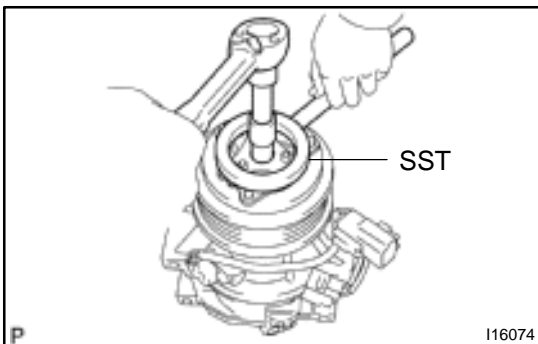
NOTICE:

The snap ring should be installed so that beveled side faces up.

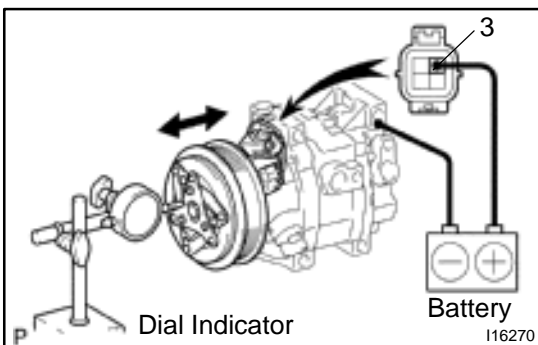


3. INSTALL PRESSURE PLATE

- (a) Install the shims to the pressure plate and install the pressure plate on the rotor.



- (b) Using SST and a torque wrench, install the shaft bolt.
SST 07112-66040, 07112-76060
Torque: 13.2 N·m (135 kgf·cm, 10 ft·lbf)



4. INSPECT MAGNETIC CLUTCH CLEARANCE

- (a) Set the dial indicator to the pressure plate of the magnetic clutch.
- (b) Connect the positive (+) lead from the battery to the terminal 3 and the negative (-) lead to the ground.
- (c) Check the clearance between the pressure plate and rotor when connecting the negative (-) terminal to the battery.

Standard clearance:

0.45 ± 0.10 mm (0.018 ± 0.004 in.)

If the clearance is not within the standard clearance, adjust the clearance using shims to obtain the standard clearance.

Shim thickness:

0.1 mm (0.004 in.)

0.3 mm (0.012 in.)

0.5 mm (0.020 in.)